DA/DAW...type
Pilot Operated Unloading Relief Valve

DA/DAW...5XJ...type

Sizes 10, 25, 32
Max. Working Pressure: 315 bar
Max. Flow: 240 L/min

Contents

Features

- Sub-plate mounting
- Porting pattern conforms to DIN 24 340, form D,and ISO 5781
- Manifold plate mounting
- 4 pressure ratings
- 4 adjustment elements:
  • Rotary knob
  • Adjustable bolt with protective cap
  • Lockable rotary knob with scale
  • Rotary knob with scale
- Solenoid unloading valve

Function and configuration

DA/DAW type valve is a pilot operated pressure shut-off valves. It is used to charge fluid to accumulator in system, or to unload the low pressure pump in high/low pressure pump system.

Pressure shut-off valves basically consist of the main valve (1) with the spool assembly (3), pilot valve (2) with pressure adjustment element and check valve (4). In valves size 10, the check valve (4.1) is built into the main valve (1). In valve sizes 25 and 32, the check valve (4.2) is built into a separate plate installed under the main valve (1).

Pressure shut-off valve type DA

·Diverting pump flow from P to A to P to T.

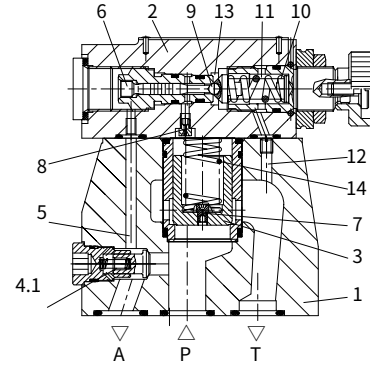
The pump delivers flow via check valve (4) into the hydraulic system (P to A). Pressure in port A acts on the pilot control spool (6)via pilot line (5). At the same time, pressure in port P passes to the spring loaded side of the main spool (3) and ball (9) in the pilot valve (2) via orifices (7) and (8) . As soon as the setting pressure in the hydraulic system is reached, the ball (9) lifts off against spring (10). Pressure fluid now flows via orifices (7) and (8) into spring chamber (11).The fluid returns to tank either internally via control line (12) in valve type DA..5XJ/... or externally via control line (13) in valve type DA..5XJ/..Y... Due to orifices (7) and (8), pressure drop is now presented at the main spool (3). The main spool (3) now lifts off its seat and opens the connection from P to T. The check valve (4) closes the connection from A to P. The ball valve (9) is kept opening by the system pressure via pilot spool (6).

·Diverting pump flow from P to T to P to A.

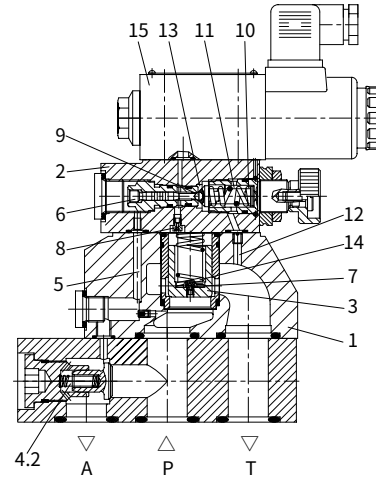
The area of the pilot spool (6) is 10 % or optionally 17 % greater than the effective area of the ball (9). The effective force on the pilot spool (6) is, therefore, 10 or 17 % greater than the effective force on the ball (9). When the actuator pressure falls to the cut-off pressure which corresponds to the switching pressure differential, spring (10) pushes ball (9) on to its seat. Pressure is then built up on the spring loaded side of the main spool (3). In conjunction with spring (14), the main spool (3) is closed the connection from P to T is isolated. The pump flow passes again via the check valve (4) into the hydraulic system (P to A).

Pressure shut-off valve type DAW

The function of this valve is basically the same as the DA valve. A solenoid directional valve (15) can, however switch the setting cut-off pressure of the pilot valve either from P to A or from P to T.



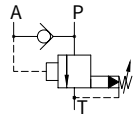
Type:DA10-1-5XJ/...



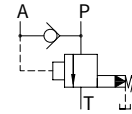
Type:DAW20-1-5XJ/...

Symbols

Type:DA...-5XJ/...-

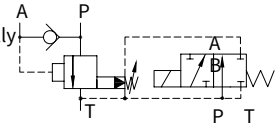


Type:DA...-5XJ/...-..Y..



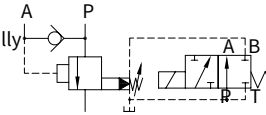
Type:DAW...A...-5XJ/...

Normally close



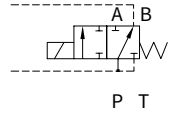
Type:DAW...A..-5XJ/..Y..

Normally close



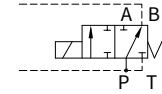
Type:DAW...B..-5XJ/...

Normally open



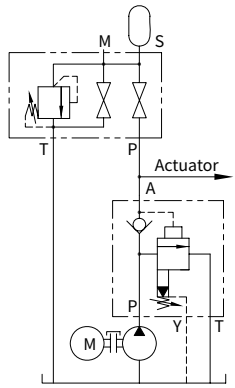
Type:DAW...B..-5XJ/..Y..

Normally open

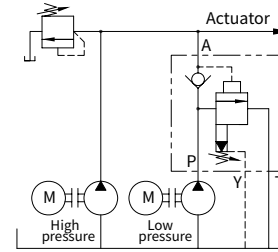


Sample circuit

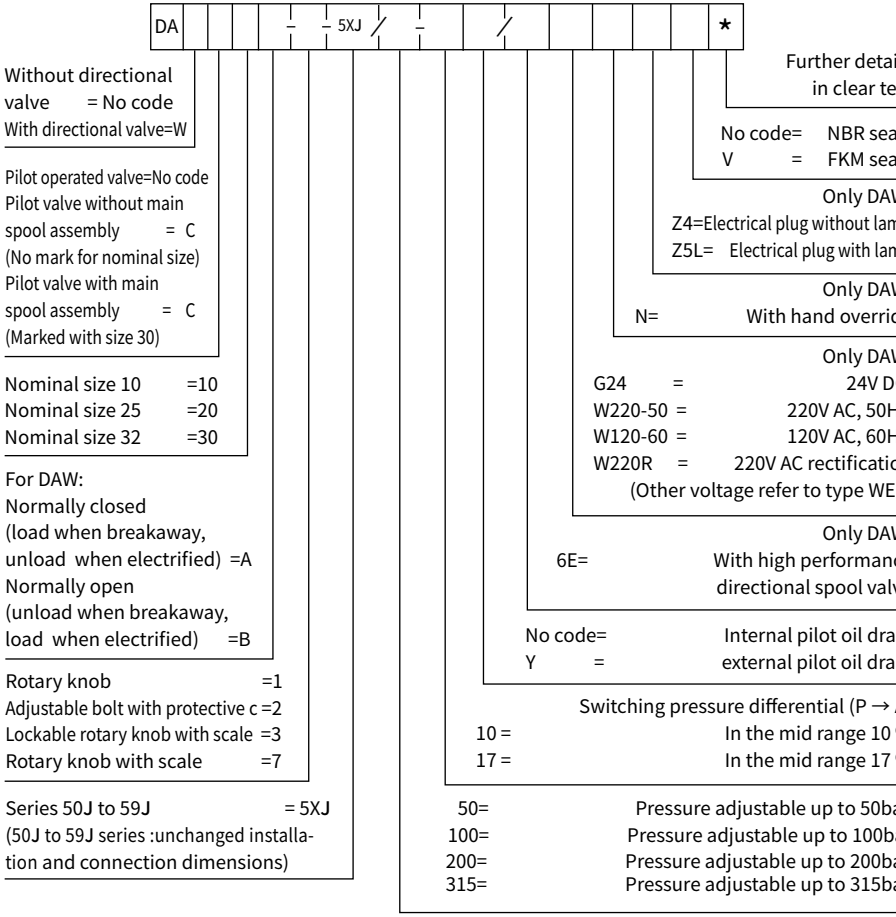
Hydraulic system with accumulator



Hydraulic system with high and low pressure pumps



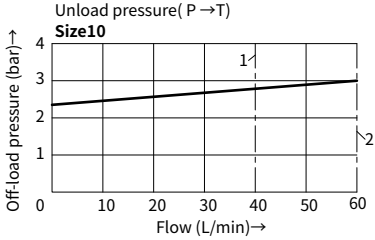
Specifications

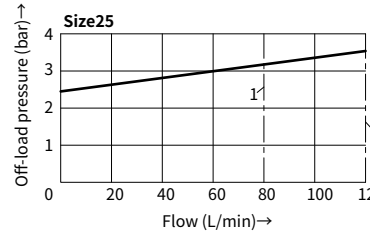


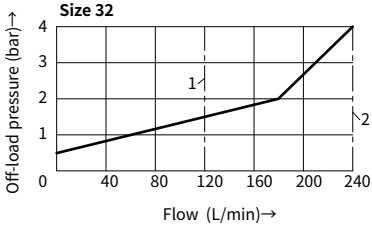
Technical data

Fluid			Mineral oil suitable for NBR and FKM seal		
			Phosphate ester for FKM seal		
Fluid temperature range		℃	-30 to +80 (NBR seal)		
			-20 to +80 (FKM seal)		
Viscosity range		mm^2/s	10 to 800		
Degree of contamination			Maximum permissible degree of fluid contamination: Class 9. NAS 1638 or 20/18/15, ISO4406		
Max.operating pressure	Port A	bar	315		
Max. setting pressure		bar	50, 100, 200, 315		
Size			10	25	32
Max. flow-rate	version 10%	L/min	40	80	120
	version 17%		60	120	240
Solenoid technical data			Refer to version WE6, normally close chooses 3WE6A9, normally open choose 3WE6B9		
Installation			Optional		
Size			10	25	32
weight	DA	kg	Approx.3.8	Approx.7.9	Approx.12.3
	DAW	kg	Approx.5.3	Approx.9.4	Approx.13.8
	DAC	kg	Approx.1.2 (If version DAWC, add 1.5 kg)		
	DAC30	kg	Approx.1.5 (If version DAWC30, add 1.5 kg)		

Characteristic curves (Measured at t=40°C ±5°C , using HLP46)



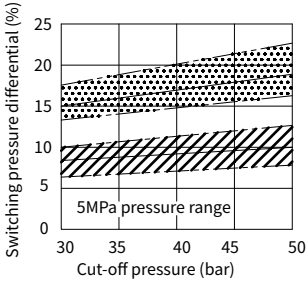


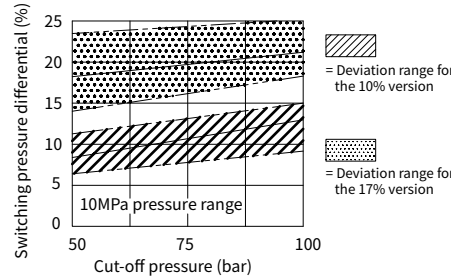


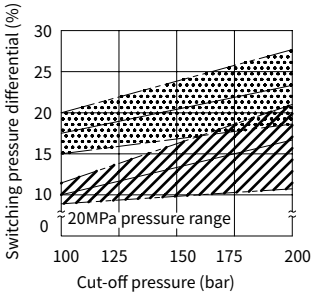
1 Used for 10% switching pressure differential
2 Used for 17% switching pressure differential

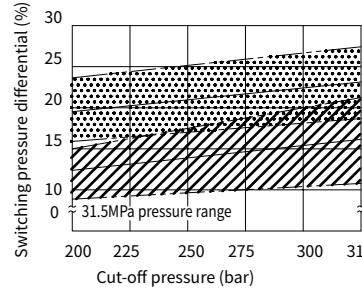
These curves are valid for an outlet pressure (T) = zero over the full flow range.

Switching pressure differential based on setting value (P → A)





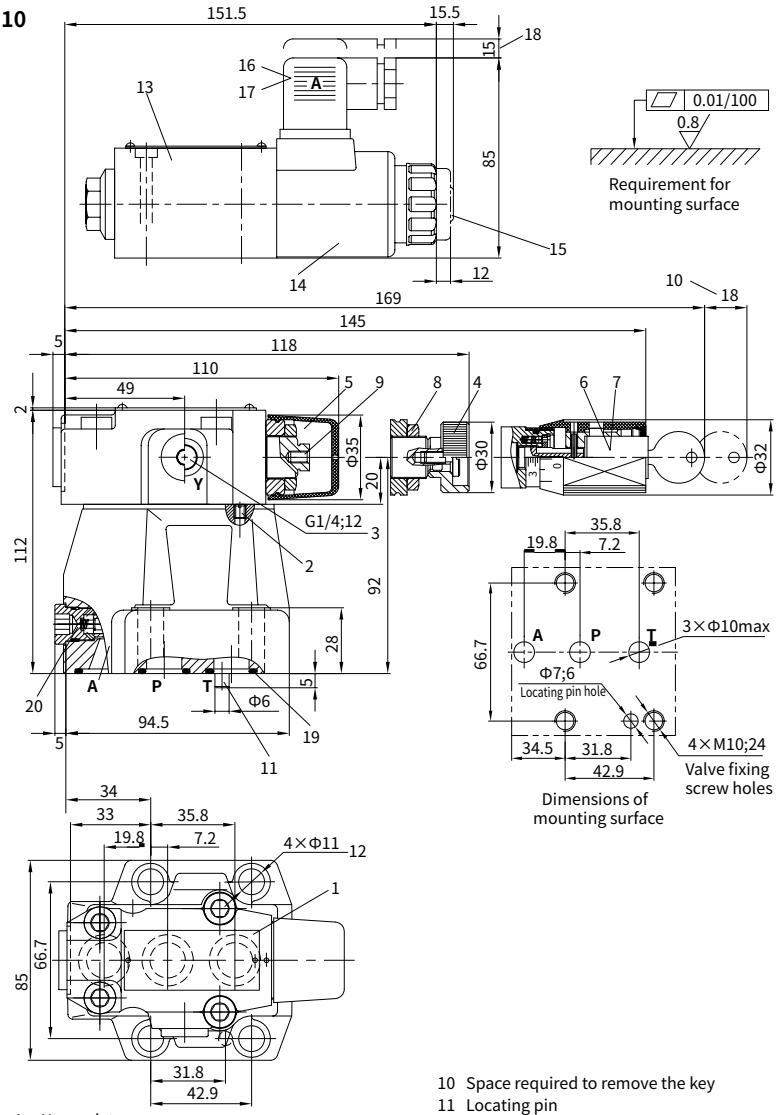




Unit dimensions

(Dimensions in mm)

Size 10

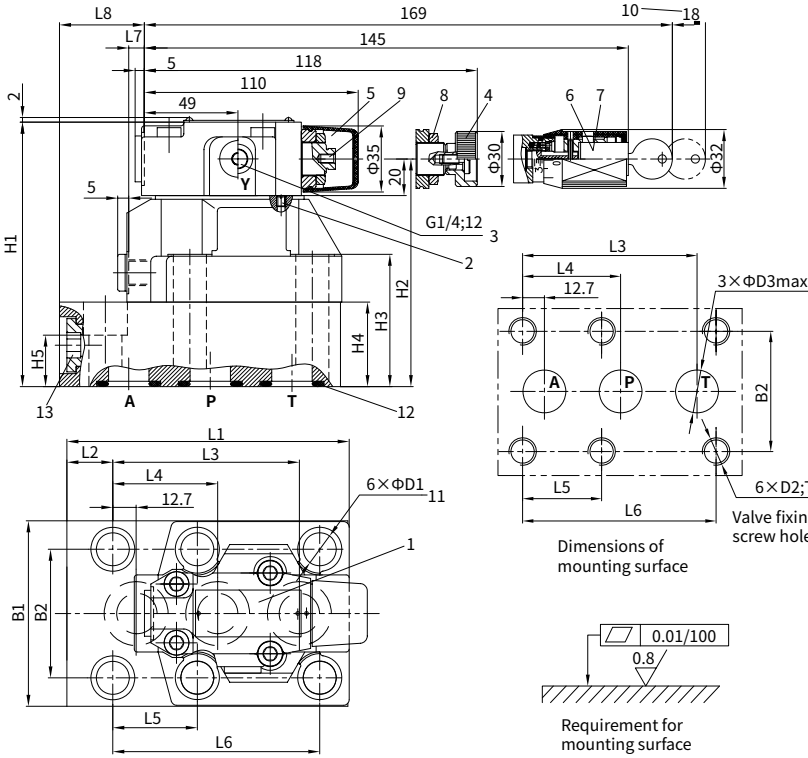


1 Nameplate
2 Without control oil internal returning
3 Port Y used for control oil external returning
4 Adjustment element"1"
5 Adjustment element"2"
6 Adjustment element"3"
7 Adjustment element"7"
8 Lockable Nut S=24
9 Internal hexagon screw S=10
10 Space required to remove the key
11 Locating pin
12 Valve fixing hole
13 Directional valve,size6
14 Solenoid "a"
15 Manual override "N"button
16 Plug-in connector "Z4" without lamp
17 Plug-in connector "Z5L"with lamp
18 Space required to remove plug-in connector
19 O-ring 17.12 x2.62 (Port A, P and T)
20 Integrated check valve

Unit dimensions

(Dimensions in mm)

Sizes 25 and 32



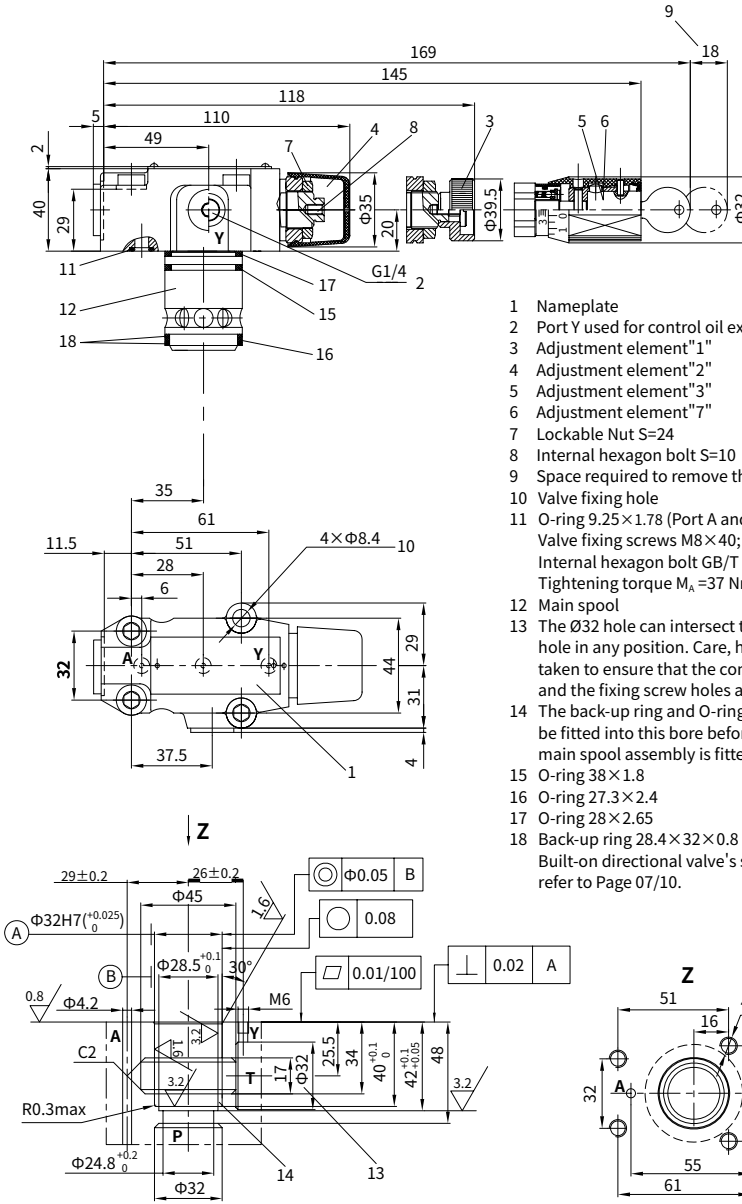
1 Nameplate
2 Without control oil internal returning
3 Port Y used for control oil external returning
4 Adjustment element"1"
5 Adjustment element"2"
6 Adjustment element"3"
7 Adjustment element"7"
8 Lockable Nut S=24
9 Internal hexagon bolt S=10
10 Space required to remove the key
11 Valve fixing hole
12 Size 25: O-ring 28.17×3.53
Size 32: O-ring 34.52×3.53
13 Integrated check valve
Built-on directional valve's size,
refer to Page 07/10.

Size	L1	L2	L3	L4	L5	L6	L7	L8	H1	H2	H3	H4	H5	B1	B2	D1	D2	T	D3
25	153	25	101.6	57.1	46	112.7	10.5	48.2	144	124	72	46	28	100	70	18	M16	34	22
32	198	41	127	63.5	50.8	139.7	21	69.8	165	145	93	67	45	115	82.5	20	M18	37	30

Unit dimensions

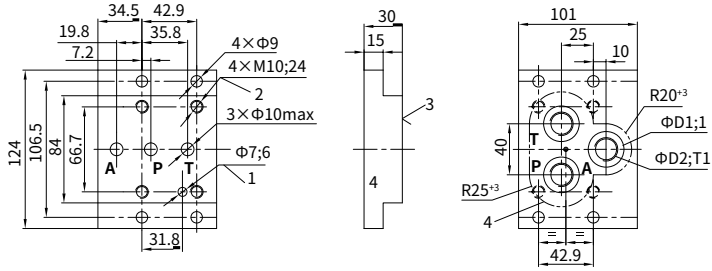
(Dimensions in mm)

Pilot with main spool (DAC30) or without main spool assembly (DAC)

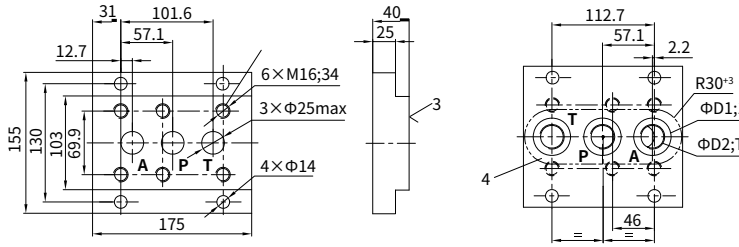


1 Nameplate
2 Port Y used for control oil external returning
3 Adjustment element"1"
4 Adjustment element"2"
5 Adjustment element"3"
6 Adjustment element"7"
7 Lockable Nut S=24
8 Internal hexagon bolt S=10
9 Space required to remove the key
10 Valve fixing hole
11 O-ring 9.25×1.78 (Port A and T)
Valve fixing screws M8×40;
Internal hexagon bolt GB/T 70.1-10.9,
Tightening torque M_A =37 Nm
12 Main spool
13 The Ø32 hole can intersect the Ø45 hole in any position. Care, however, must be taken to ensure that the connection hole A and the fixing screw holes are not damaged.
14 The back-up ring and O-ring are to be fitted into this bore before the main spool assembly is fitted.
15 O-ring 38×1.8
16 O-ring 27.3×2.4
17 O-ring 28×2.65
18 Back-up ring 28.4×32×0.8
Built-on directional valve's size, refer to Page 07/10.

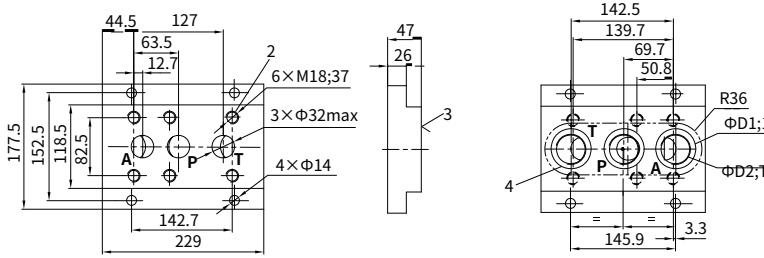
Sub-plate



Size	Type	D1	D2	T1	Valve fixing screw	Torque	Weight
10	G467/01	28	G3/8	12	Accessory: 4pcs M10×50 (GB/T70.1-10.9)	75Nm	2.0kg
	G467/02		M18×1.5				
	G468/01	34	G1/2	14			
	G468/02		M22×1.5				



Size	Type	D1	D2	T1	Valve fixing screw	Torque	Weight
25(20)	G469/01	42	G3/4	16	Accessory: 4pcs M16×100 (GB/T70.1-10.9) 2pcs M16×60 (GB/T70.1-10.9)	310Nm	6.4kg
	G469/02		M27×2				
	G470/01	47	G1	18			
	G470/02		M33×2				



Size	Type	D1	D2	T1	Valve fixing screw	Torque	Weight
32	G471/01	56	G11/4	20	Accessory: 4pcs M18×120 (GB/T70.1-10.9) 2pcs M18×80 (GB/T70.1-10.9)	430Nm	10.6kg
	G471/02		M42×2				
	G472/01	61	G11/2	22			
	G472/02		M48×2				

1 Locating pin hole 2 Valve fixing holes 3 Valve mounting surface 4 Valve panel cut-out